# Diaphragm pressure switch Ex protection EEx-d, IP 65, for low pressure ranges Model MAB 



Applications

- Pressure monitoring and direct switching of electrical loads
- For very low pressure ranges

■ For gaseous and liquid, aggressive and highly viscous or contaminated media, also in aggressive ambience

- Process industry: chemical/petro-chemical, on- and offshore, technical gases, environmental technology, machine building and general plant construction, water treatment, pharmaceutical industry
- Ignition protection type GAS Ex-d DUST Ex-tD Gr. II Cat. 1/2 GD


## Special features

- Case flameproof enclosure
- Ingress protection IP 65, NEMA 4
- Ambient temperature $-40 \ldots+85^{\circ} \mathrm{C}$
- 1 or 2 independent switch points, high contact rating up to 15 A / AC 220 V
- Setting ranges from 16 mbar, max. test pressure up to 10 bar


## Description

These high-quality pressure switches have been specifically developed for safety-critical applications. High quality and product manufacturing to ISO 9001:2000 ensures reliable monitoring of your plant. In production, the switches are traced by quality assurance software at every step and subsequently are $100 \%$ tested.
All wetted parts materials are from stainless steel as standard. Each switch family is available in IP 65, Ex-ia or Ex-d versions (Ex-ia see model MWB, data sheet PV 31.12). In order to ensure as flexible operation as possible, the pressure switches are equipped with micro switches, which make it possible to switch an electrical load of up to 15 A / AC 220 V directly. For smaller contact ratings, such as


Diaphragm pressure switch model MAB
for PLC applications, argon gas filled micro switches with gold-plated contacts can be selected as an option.

By using a diaphragm measuring system, the model MAB pressure switch is extremely robust and guarantees optimal operating characteristics. For applications requiring particularly high corrosion protection, variants with PTFE or Monel wetted parts are available.

## Standard version

## Case

Aluminium,
epoxy resin coated, due to anti-twist device secured against unauthorised intervention

## Ingress protection

IP 65 per EN 60529 / IEC 529

## Operating temperature

Ambient: $-40 \ldots+85^{\circ} \mathrm{C}$
Medium: $-30 \ldots+85^{\circ} \mathrm{C}$

## Process connection

Stainless steel, lower mount (LM)
$1 / 4$ NPT (female)

## Measuring system

Diaphragm, stainless steel

## Sealing towards the pressure chamber

 PTFE
## Wetted parts

5 variants selectable:

| Code | Diaphragm | Process connection |
| :--- | :--- | :--- |
| X X | Stainless steel 316 | Stainless steel 316 |
| TX | Stainless steel $316+$ PTFE $^{1)}$ | Stainless steel 316 |
| TT | Stainless steel 316 + PTFE ${ }^{1)}$ | Stainless steel 316 + PTFE 1) 2) |
| KK | Monel | Monel |
| KX | Monel | Stainless steel 316 |

## Switch contacts

one or two SPDT (change-over) micro switches selectable,

| Code | Switch |
| :--- | :--- |
| U | $1 \times$ SPDT |
| D | $2 \times$ SPDT | DPDT function through two SPDT micro switches with simultaneous triggering within $0.2 \%$ of span, in the following variants:


| Code Design | Electrical rating (resis- <br> tive load) 4) |  |
| :--- | :--- | :--- | :--- |
|  | AC | DC |

Adjustable switch hysteresis

| 5 | Silver contacts 3) | $20 \mathrm{~A}, 220 \mathrm{~V}$ |
| :--- | :--- | :--- |
|  | $2 \mathrm{~A}, 24 \mathrm{~V}$ <br> $0.5 \mathrm{~A}, 220 \mathrm{~V}$ |  |

3) Max. 1 switch contact, but not for measuring range $-16 \ldots 0 \mathrm{mbar}$ or $0 \ldots 16 \mathrm{mbar}$
4) Only the underlined data are shown on the product label

## Repeatability

$\leq 1 \%$ of span

1) Only setting range $0 \ldots 60 \mathrm{mbar}$ and $0 \ldots 100 \mathrm{mbar}$
2) Process connection: G $1 / 2$ B (male)

Setting ranges, max. test pressure, max. switch hysteresis

| Setting range in mbar | Max. test press |  | Max. switch hysteresis1 switch contact $\quad 2$ switch contacts $\quad 1$ switch contact |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Standard | Option | 1 switch contact | 2 switch contacts | 1 switch contact with settable hysteresis |
| -16... 0 | -21 mbar | -1 bar | 2 mbar | 2.8 mbar | - |
| -12.5 ...+12.5 | -25/250 mbar | - | 2 mbar | 3 mbar | 6 ... 20 mbar |
| -25 ... 0 | -35 mbar | -1 bar | 2 mbar | 3 mbar | 6 ... 20 mbar |
| -30 ... +30 | -60/250 mbar | - | 3 mbar | 4.2 mbar | 8 ... 21 mbar |
| -40 ... 0 | -55 mbar | -1 bar | 2.6 mbar | 3.4 mbar | 8 ... 20 mbar |
| -50 ... +50 | -100/250 mbar | - | 3.6 mbar | 5 mbar | 8 ... 23 mbar |
| -60 ... 0 | -90 mbar | -1 bar | 3 mbar | 4.2 mbar | 8 ... 21 mbar |
| -100 ... 0 | -150 mbar | -1 bar | 3.6 mbar | 5 mbar | 8 ... 23 mbar |
| 0 ... 16 | 250 mbar | 10 bar | 2 mbar | 2.8 mbar | - |
| 0... 25 | 250 mbar | 10 bar | 2 mbar | 3 mbar | 6 ... 20 mbar |
| 0 ... 40 | 300 mbar | 10 bar | 2.6 mbar | 3.4 mbar | 8 ... 20 mbar |
| 0... 60 | 300 mbar | 10 bar | 3 mbar | 4.2 mbar | 8 ... 21 mbar |
| 0... 100 | 600 mbar | 10 bar | 3.6 mbar | 5 mbar | 8 ... 23 mbar |

## Switch points

The switch points can be set to your requirements, free-ofcharge.
Please specify:
Switch point, switching direction for each contact (e.g. switch point 1: 0.5 bar, falling, switch point 2: 3 bar, rising) With two micro switches, the switch points can be set independently of each other.

After unscrewing the case cover, switch point adjustment can be made using the adjustment screw. The switch point is settable within the entire measuring range with the following

## general rule:

- Define the value $\mathrm{A}=2 \mathrm{x}$ repeatability + switch hysteresis
- If the pressure is rising, the switch point should be set between (min. + value A) up to max. of the setting range.
- If the pressure is falling, the switch point should be set between min. up to (max. - value A) of the setting range.


## Example:

Setting range: 0 ... 1 bar with one switch contact
Repeatability: $1 \%$ of $1 \mathrm{bar}=10 \mathrm{mbar}$
Switch hysteresis $=15 \mathrm{mbar}$ (see table setting ranges)
Value $A=2 \times 10 \mathrm{mbar}+15 \mathrm{mbar}=35 \mathrm{mbar}$
For rising pressure, the switch point should be set between 35 mbar and 1 bar.
If the pressure is falling, the switch point should be set between 0 up to 965 mbar.
For optimal performance we suggest the switch point lies between $25 \%$ and $75 \%$ of the setting range.

## Electrical connection

$1 / 2$ NPT female, cable connector using internal terminal block, ground connection using internal and external screw, max. ground cable cross-section 4 mm 2

## Pressure switch certified per:

- Pressure equipment directive 97/23/EC (PED, annex 1, category IV, safety accessories, module B + D)
- Low voltage directive 73/23 EEC and 93/68 EEC


## Dielectric strength

Safety class I (EN 61298-2: 1997-06)

## Mounting

Direct or wall mounting
Preferred connection location of the process connection should be below. Alternatively the instrument can be installed so that access to internals is from front of the enclosure and the electrical connection is placed on side.

## Options

- Other process connection, also with adapter
- Wiring $3 / 4$ NPT, G $1 / 2$ or M20 $\times 1.5$ (female)
- Cable gland on request
- 2" pipe-mounting kit (with clamping element)
- Lead sealing of the case
- Version for off-shore or tropicalised application 5)
- Version for applications to NACE 5)
- Version for ammonia applications ${ }^{5)}$
- Oil and grease free version for oxygen applications
- Accessories:
- Pressure gauge valves model 910.11 , see data sheet AC 09.02
- Barstock valves model 910.81, see data sheet AC 09.18

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## Approvals and certificates

- SIL 2 version
- GOST-R certificate
- Test certificate *CA* (confirmation of the switching accuracy)
- Test report *CP* (3-time listing of the switch point, requires switch point specification)
- Material certificate 3.1 per EN 10204


## Weight

approx. 3.5 kg

## Dimensions in mm



## Ordering information

Model / Wetted parts / Switch contacts with version / Setting range / Process connection / Electrical connection / Switch point(s) / Switching direction(s) / Options

Example: MAB - TX - U1-0/16 mbar - 1/4"NPT-F - 1/2"NPT-F

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[^0]:    5) Inert gas filled contacts required
